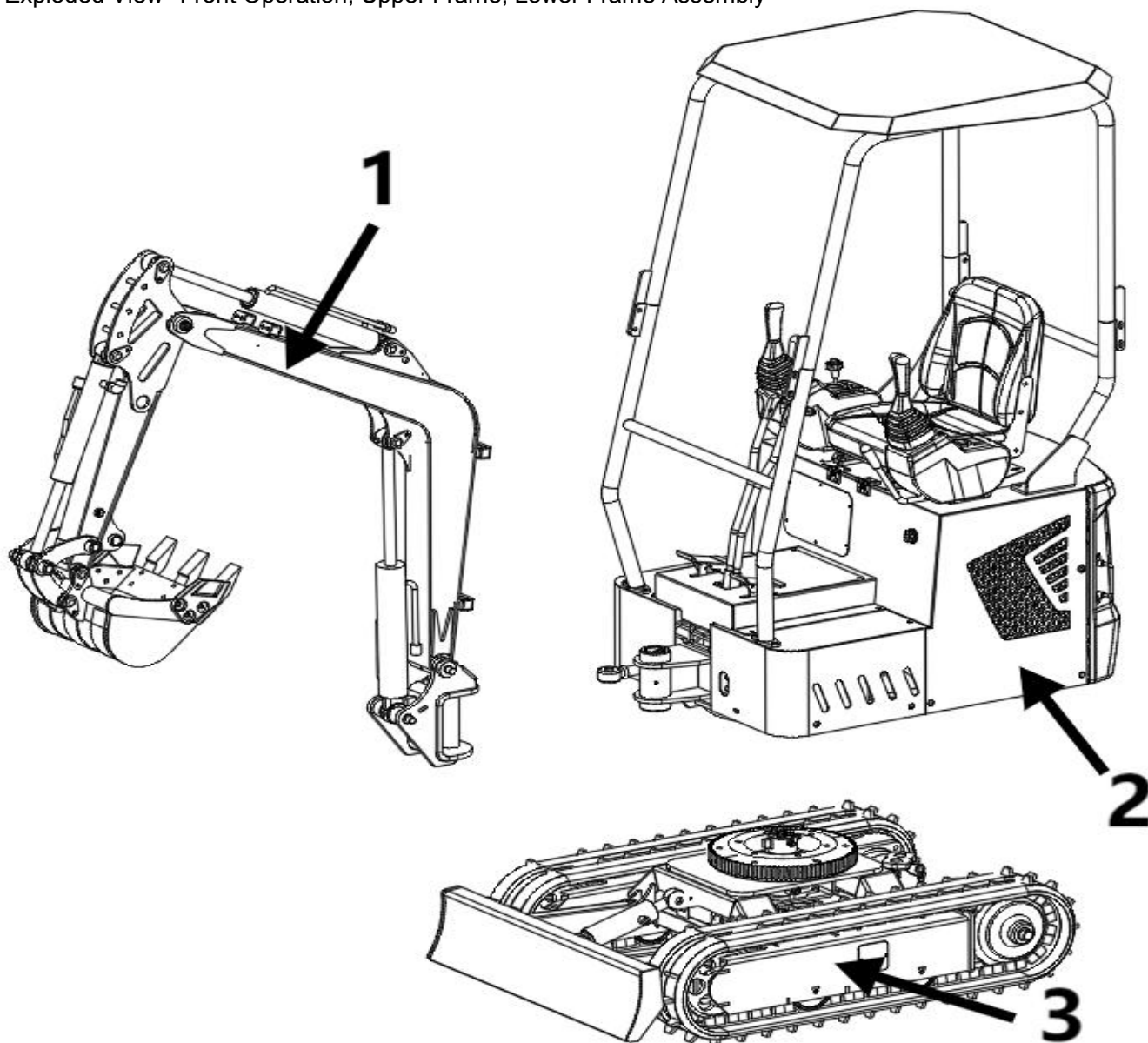


EXPLODED VIEW & PARTS LIST

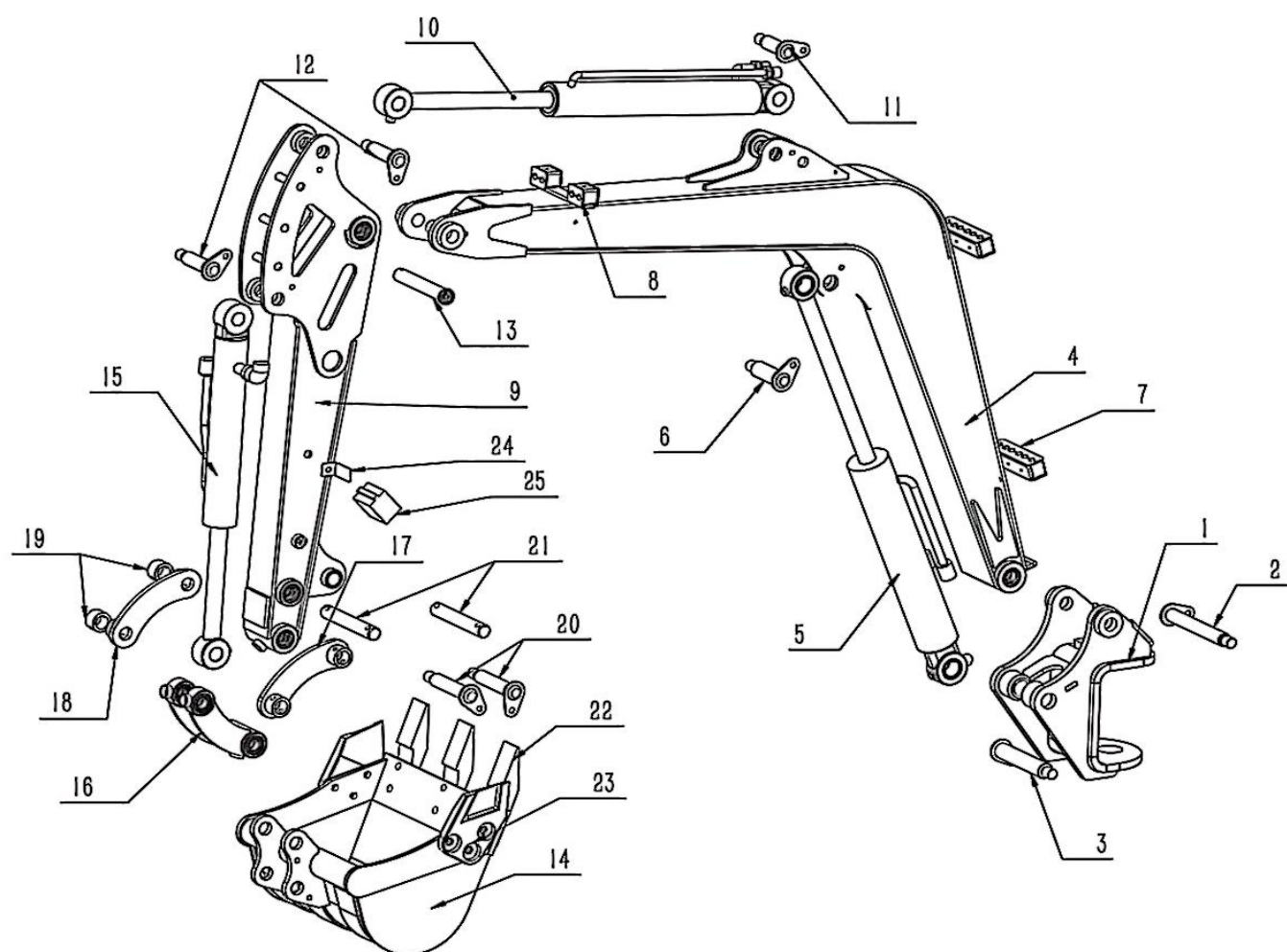
Exploded View--Front Operation, Upper Frame, Lower Frame Assembly



Parts List-- Front Operation, Upper Frame, Lower Frame Assembly

PART NO.	DESCRIPTION	QTY
1	Front operating device	1
2	Upper frame assembly	22
3	Lower frame assembly (retractable)	1

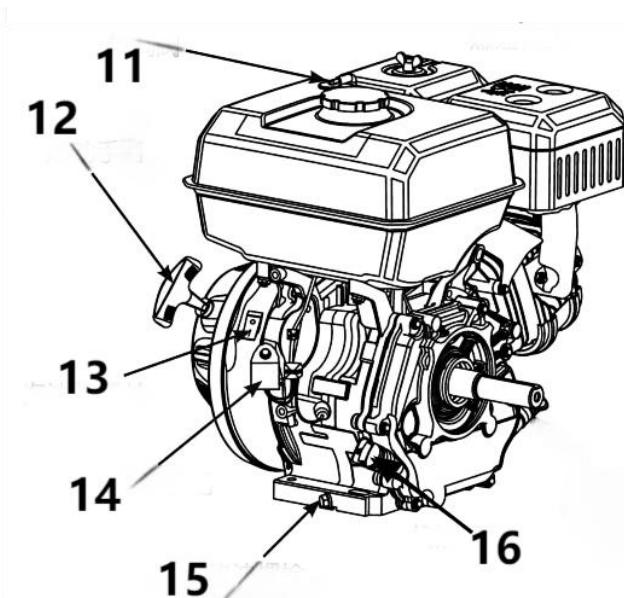
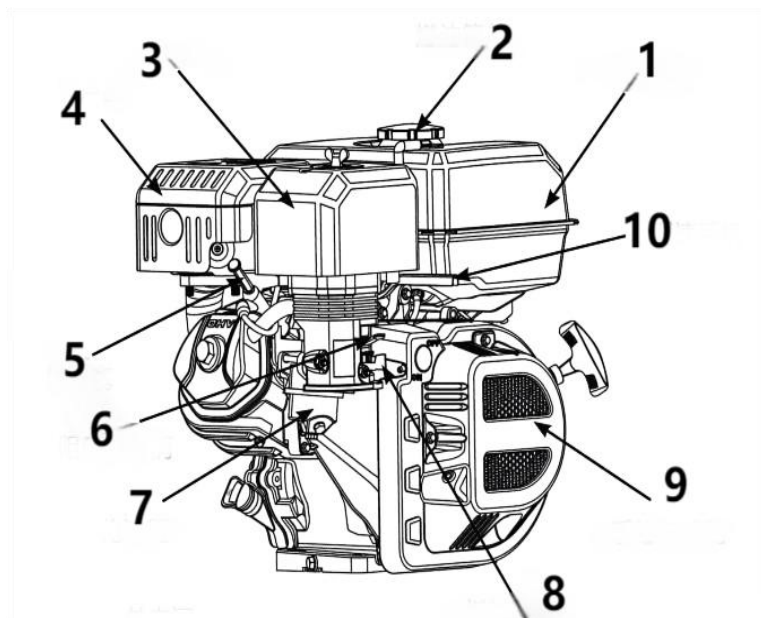
Exploded View--Front Operating Device Assembly-1



Parts List--Front Operating Device Assembly-1

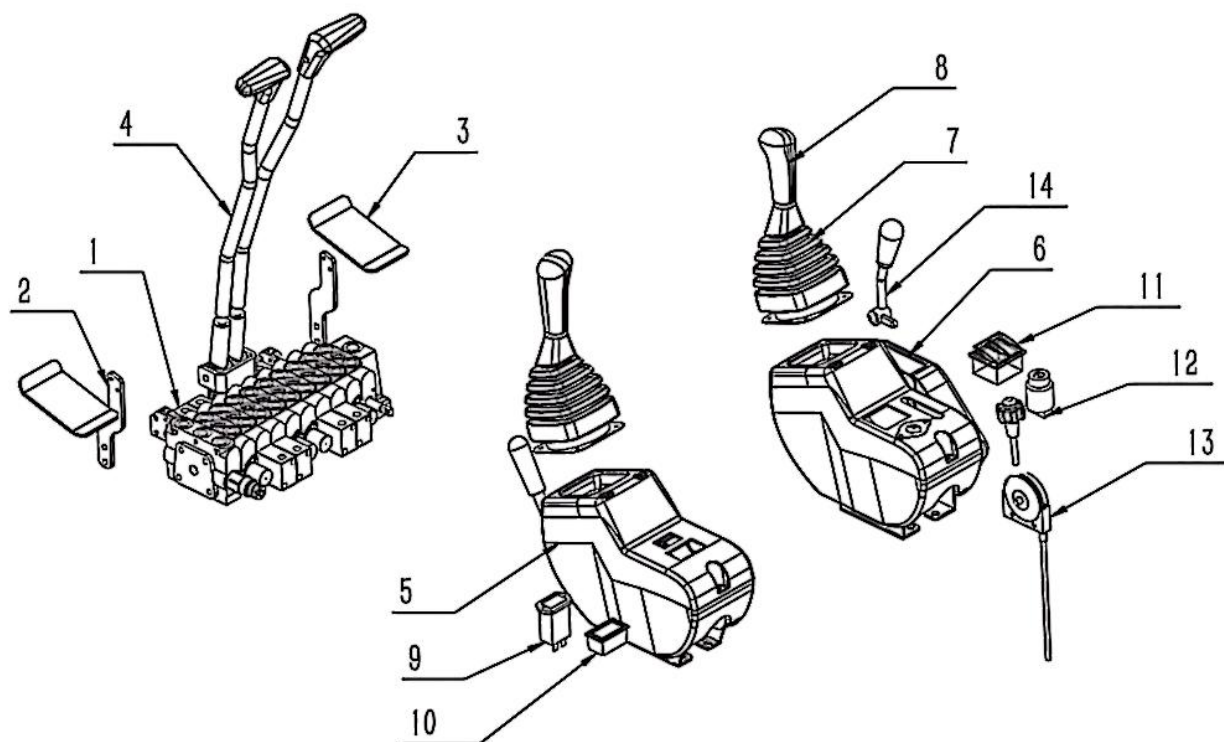
PART NO.	DESCRIPTION	QTY	PART NO.	DESCRIPTION	QTY
1	Swing head	1	14	Excavator bucket	1
2	The boom connects the pin	1	15	Dig bucket cylinder	1
3	Boom cylinder connecting pin1	1	16	Connecting rod	1
4	Swing arm	1	17	rocker	1
5	Boom cylinder	1	18	Rocker plate	1
6	Boom cylinder connecting pin2	1	19	toggle	2
7	Double pipe clamp	2	20	Bucket pin	2
8	Single pipe clamp	2	21	Connecting rod pin	2
9	Bucket rod	1	22	Bucket teeth	3
10	Bucket rod cylinder	1	23	Side bucket tooth	2
11	Bucket rod cylinder connection	1	24	Lamp bracket	1
12	Bucket rod connecting pin1	2	25	light	1
13	Bucket rod connecting pin2	1			

Engine parts list



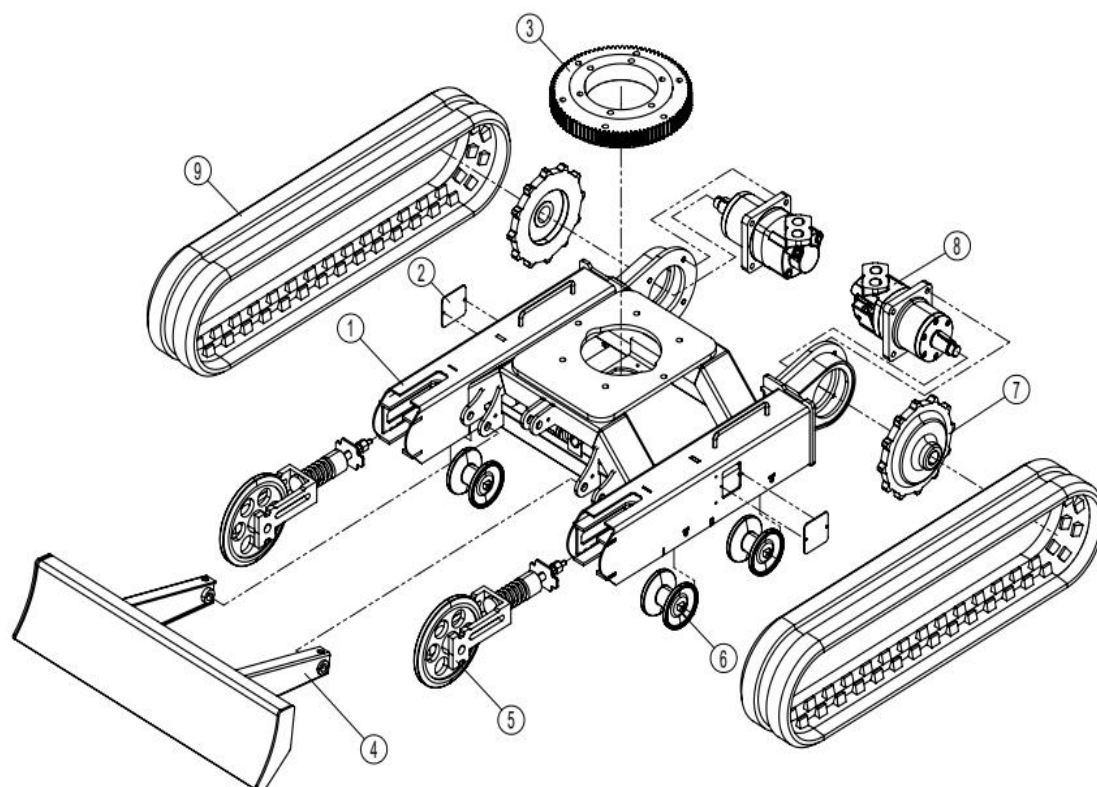
PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
1	Fuel tank	9	Hand pull starter
2	Fuel tank cap	10	Speed control handle
3	Air filter	11	Check valve
4	muffler	12	Starting handle
5	Spark plug	13	Gasoline engine switch
6	Choke handle	14	Oil protector
7	carburetor	15	Drain bolt
8	Fuel switch	16	Oil level gauge

Explosive View- operating device



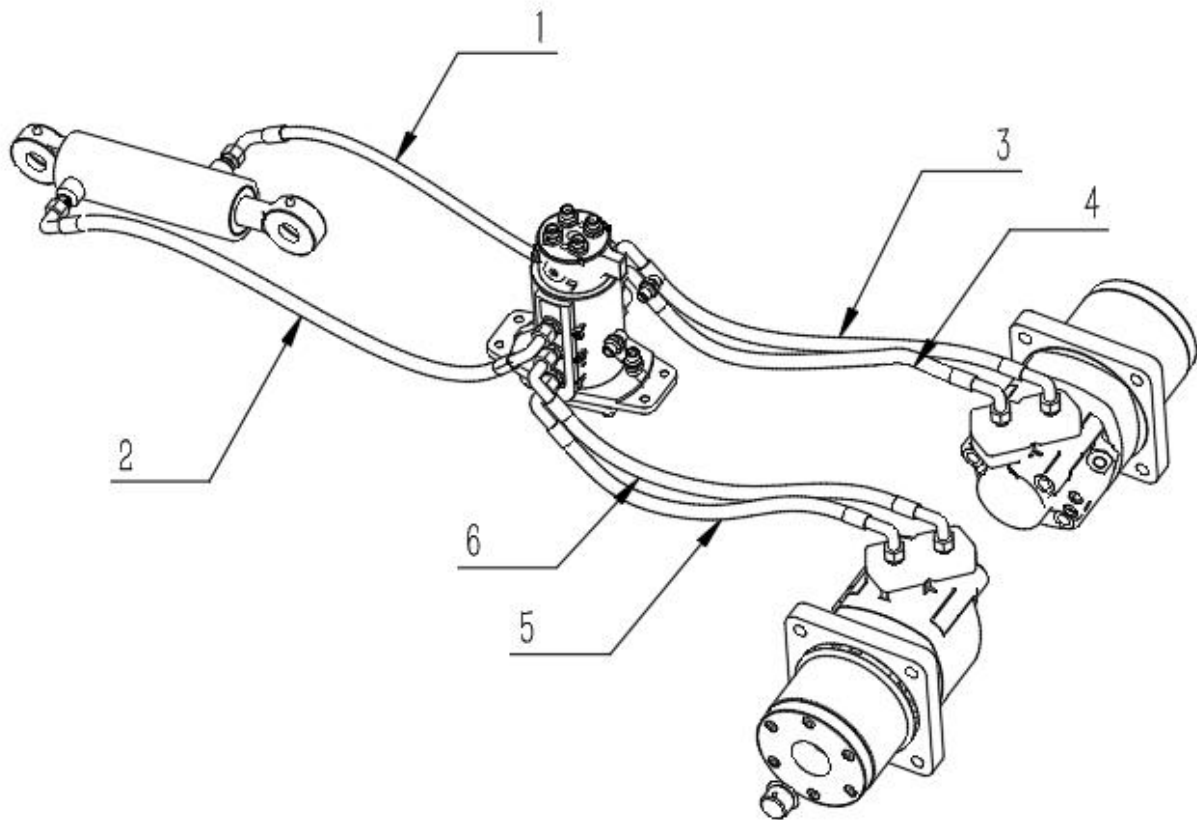
PART NO.	DESCRIPTION	QTY	PART NO.	DESCRIPTION	QTY
1	Master valve		9	timepiece	
2	Footboard retaining plate		10	voltmeter	
3	Step piece		11	Lamp switch	
4	Travelling lever		12	Start switch	
5	Left arm box		13	Throttle cable	
6	Right arm box		14	Dodging lever	
7	Large handle sleeve				
8	Large handle				

Exploded View--Chassis parts



PART NO.	DESCRIPTION	QTY	PART NO.	DESCRIPTION	QTY
1	Get off the rack	1	6	Thrust wheel	4
2	Detent plate cover	2	7	Driving wheel	2
3	Rotary support	1	8	Walking motor	2
4	Dozer blade	1	9	Rubber belt track	2
5	Steerable wheel	2			

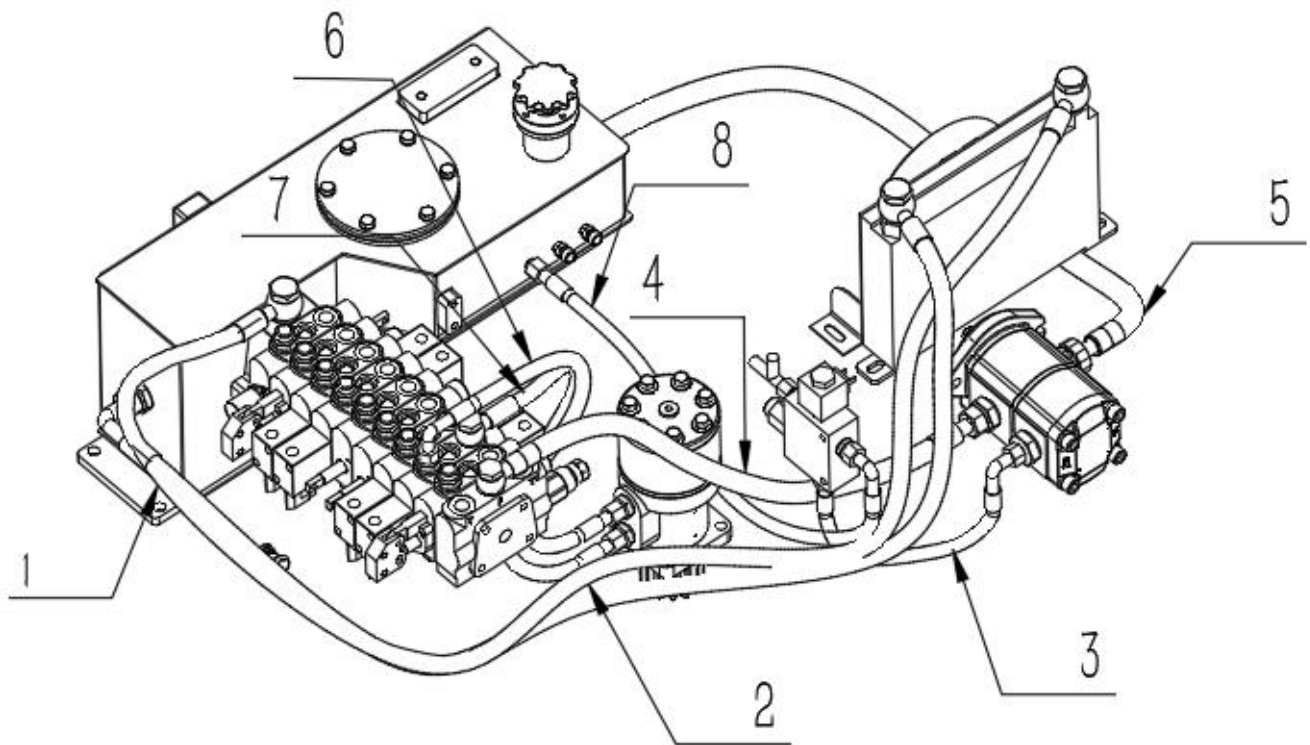
Exploded View--Hydraulic Pipeline Assembly



Parts List--Hydraulic Pipeline Assembly

PART NO.	DESCRIPTION	QTY
1	Push shovel cylinder tubing 1	1
2	Push shovel cylinder tubing 2	1
3	Right motor tubing 1	1
4	Right motor tubing 2	1
5	Left motor tubing 1	1
6	Left motor tubing	1

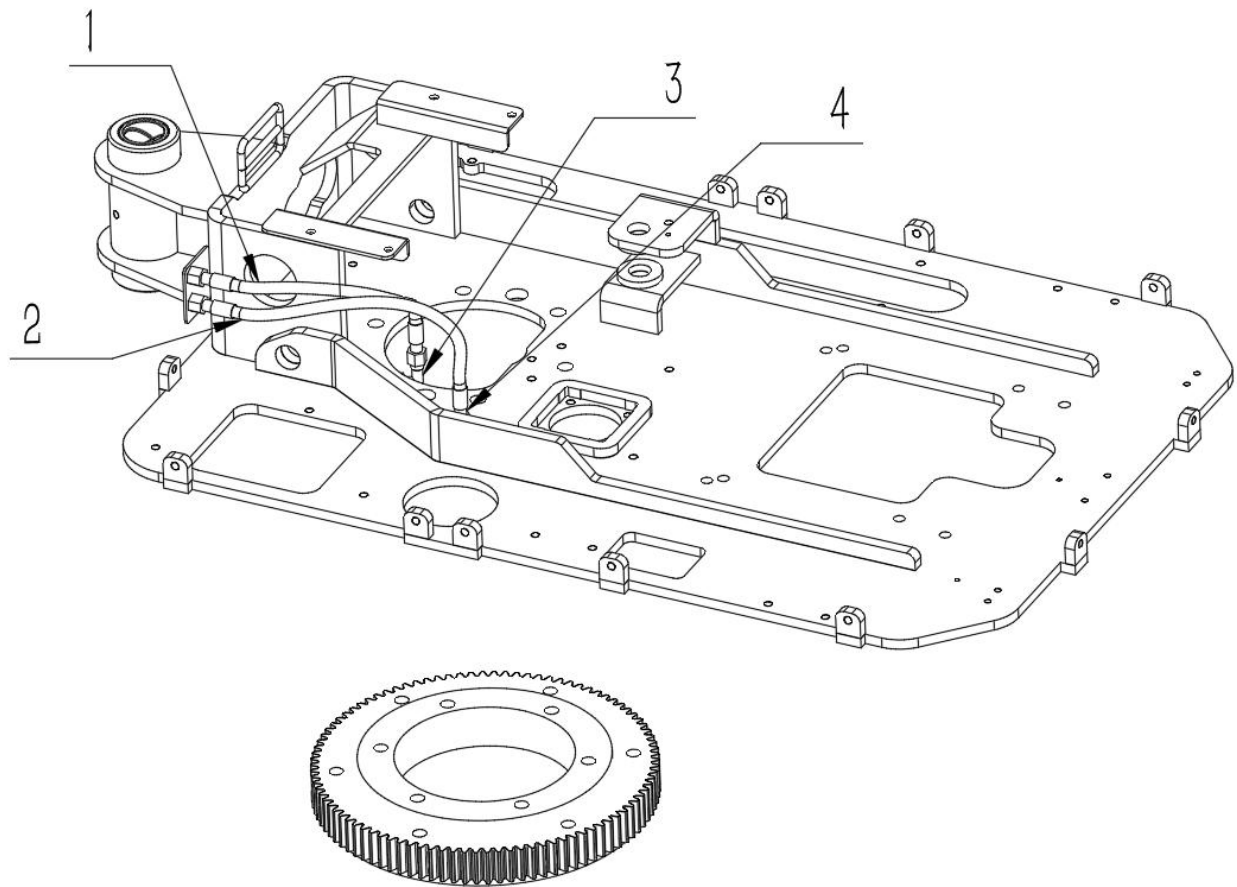
Exploded View--Hydraulic Pipeline Assembly (Valve Part of the Front Hood)-1



Parts List--Hydraulic Pipeline Assembly

PART NO.	DESCRIPTION	QTY	PART NO.	DESCRIPTION	QTY
1	Hydraulic oil radiator tubing 1	1	5	Gear pump tubing 3	1
2	Hydraulic oil radiator tubing 2	1	6	Oil source valve tubing	1
3	Gear pump tubing 1	1	7	Rotary motor tubing 1	1
4	Gear pump tubing 2	1	8	Rotary motor tubing 2	1

Exploded View--Grease Lubrication Pipeline Assembly(Upper Frame Part)



Parts List--Grease Lubrication Pipeline Assembly(Upper Frame Part)

PART NO.	DESCRIPTION	QTY	PART NO.	DESCRIPTION	QTY
1	Turn support inner ring butter tube	1	3	90° adjustable right Angle joint	1
2	Turn to support the outer butter tube	1	4	ED reducer connector	1

QUESTION	REASON	ANSWER
The engine cannot start, the starter does not respond, and the instrument does not light up.	1.The battery is completely empty 2.cable link broken	1.Replace the battery or charge it 2.Check the disconnection and repair it
The engine cannot start. The starter can drive the engine to rotate.	1.The battery is low 2.Cables are loose 3.flooded cylinder	Recharge or replace battery Tighten cable glands Remove the spark plug. Start the machine with the key switch to remove excess fuel. Check the spark plug.
The engine can start but is difficult to start	1.Fuel level low 2.There is water in the fuel system 3.The fuel pipe is cracked 4.Fuel pump pressure is low 5.The engine oil model is wrong 6.Engine overheating	1.Add fuel to the appropriate location 2.Drain the water 3.Replace the fuel pipe 4.Replace and repair 5.Change the temperature and add appropriate type of engine oil. 6.Check the cooling system
The engine starts but runs erratically	1.Fuel system air intake 2.Engine speed regulator is loose 3.The fuel filter is clogged 4.The air filter is clogged	1.Replace the fuel line 2.Adjust the engine speed regulator 3.Replace filter element 4.Replace the air filter
Engine overheating	1.Cooling system blocked 2.Engine overload 3.The cooling system cover falls off 4.The fan belt is too loose	1.Clean and cool the tin tube 2.Adjust the engine speed to match the hydraulic system 3.Fasten the cover 4.Adjust the belt to the appropriate tension
The engine keeps emitting black smoke	1.The air filter is clogged 2.The amount of fuel injected by the fuel injection nozzle is too large.	1.Replace the air filter element 2.Replace the fuel injector
The engine emits white or blue smoke	1.Fuel quality is too poor 2.Too much oil is added	1.Replaced fuel 2.Add the appropriate position according to the engine oil dipstick
The whole machine has no action	1.1Hydraulic pump damaged 2.The safety valve is damaged 3.The hydraulic oil model does not match the temperature. 4.The safety lock is not opened	1.Repair or replace 2.Replace the safety valve 3.Replace the appropriate hydraulic oil 4.Open the safety lock

The whole machine moves slowly	1.1Hydraulic oil level is too low 2.Hydraulic oil viscosity is too high 3.Control valve is damaged 4.cylinder internal leakage 5.The hydraulic pump is damaged" "	1.Add hydraulic oil to the appropriate oil level gauge 2.Heating the hydraulic oil while the engine is idling 3.Repair or replace 4.Inspect and repair 5.Repair or Replace"
Unable to dig	1.Hydraulic oil level is too low 2.Hydraulic oil temperature is overheated 3.Hydraulic oil temperature is too low 4.The pressure safety valve is damaged 5.Hydraulic pump damaged	1.Add hydraulic oil to level 2.Check the cooling system 3.Machine idling to preheat hydraulic oil temperature 4.Replace the safety valve 5.Replace the hydraulic pump
The machine shuts down when doing movements	1.Fuel oil line sucks air 2.Engine hydraulic pump power does not match 3.Hydraulic oil filter is clogged	1.Check the fuel line or replace it 2.Increase engine speed 3.Replace the hydraulic oil filter element
Hydraulic oil temperature is too high	1.Hydraulic oil level is too low 2.Hydraulic filter element is clogged 3.The cooling system is blocked	1.Add hydraulic oil 2.Replace the hydraulic filter element 3.Clean the cooling system
Tracks fall off	1.The track is too loose	1.Tighten the track