

TP104H Exploded number:

一、External structure of the machine (1)

Model	Exploded number	Name
TP104H	1	Left side plate
TP104H	2	Working table
TP104H	3	Dust cover
TP104H	4	Right side plate
TP104H	5	Working table lifting mechanism
TP104H	6	Base
TP104H	7	Start button
TP104H	8	Hand wheel locking handle
TP104H	9	Dust cover
TP104H	10	Door
TP104H	11	Scale

External structure of the machine (2)

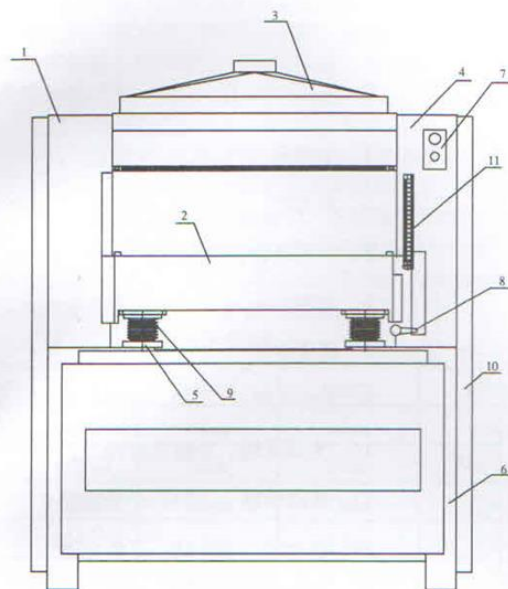
Model	Exploded number	Name
TP104H	1	Feeding teeth
TP104H	2	Feed roller bearing seat
TP104H	3	Spindle bearing seat
TP104H	4	Spindle pulley
TP104H	5	Discharge roller pressure spring
TP104H	6	Discharge light roller
TP104H	7	Discharge roller bearing seat
TP104H	8	Table locking handle
TP104H	9	Feeding roller pressure spring
TP104H	10	Feeding roller double head wire
TP104H	11	Lifting handwheel
TP104H	12	Drive shaft seat
TP104H	13	Transmission pulley
TP104H	14	Transmission triangle belt
TP104H	15	Motor seat plate
TP104H	16	Lifting screw
TP104H	17	Spindle triangle belt
TP104H	18	Motor pulley
TP104H	19	Working table adjusting pressure iron

External structure of the machine (3)

Model	Exploded number	Name
TP104H	1	Small sprocket
TP104H	2	Large sprocket
TP104H	3	Pinion gear
TP104H	4	Oil filling hole
TP104H	5	Intermediate sprocket, intermediate gear assembly

TP104H	6	Large gear
TP104H	7	Chain
TP104H	8	Tightening sprocket
TP104H	9	Uploading bracket
TP104H	10	Chain
TP104H	11	Large speed change wheel, small sprocket assembly
TP104H	12	Drive shaft holder
TP104H	13	Small speed change wheel
TP104H	14	Motor
TP104H	15	Lower transmission bracket
TP104H	16	Transmission triangle belt
TP104H	17	Cover

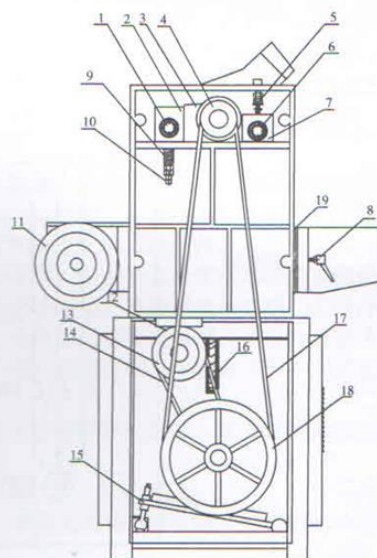
一、机床外形结构图(1)



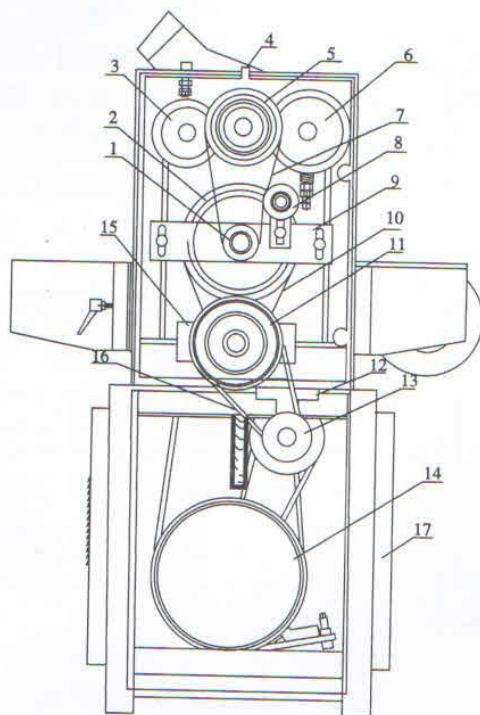
- 1、左侧板 2、工作台
- 3、出尘罩 4、右侧板
- 5、工作台升降机构
- 6、底座 7、起动按钮
- 8、手轮锁紧手把
- 9、防尘套 10、门
- 11、标尺

机床外形结构图(2)

- 1、进料齿辊 2、进料辊轴承座
- 3、主轴轴承座 4、主轴皮带轮
- 5、出料辊压簧 6、出料光辊
- 7、出料辊轴承座 8、工作台锁紧手柄
- 9、进料辊压簧 10、进料辊双头丝
- 11、升降手轮 12、传动轴座
- 13、传动皮带轮 14、传动三角带
- 15、电机座板 16、升降丝杠
- 17、主轴三角带 18、电机皮带轮
- 19、工作台调整压铁



机床外形结构图 (3)



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|---------------|---------|
| 1、小链轮 | 2、大链轮 |
| 3、小齿轮 | 4、注油孔 |
| 5、中间链轮、中间齿轮组件 | |
| 6、大齿轮 | 7、链条 |
| 8、涨紧链轮 | |
| 9、上传支架 | 10、链条 |
| 11、大变速轮、小链轮组件 | |
| 12、传动轴座 | 13、小变速轮 |
| 14、电动机 | 15、下传支架 |
| 16、传动三角带 | 17、护盖 |