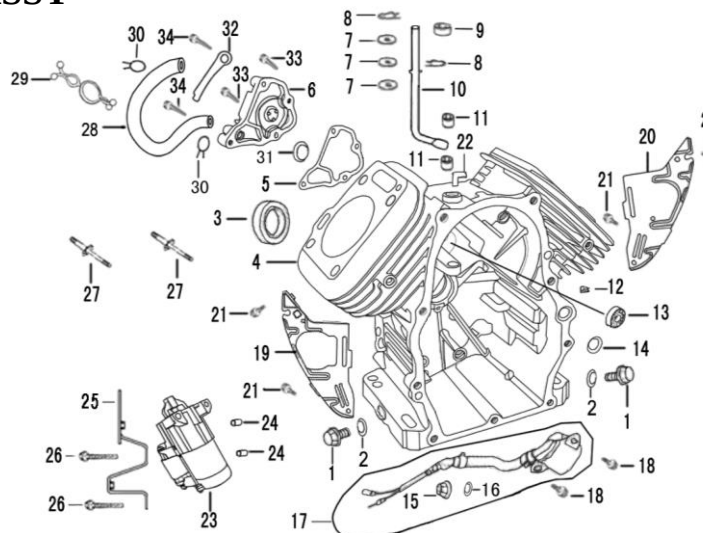


E-1 曲轴箱总成 CRANKCASE ASSY

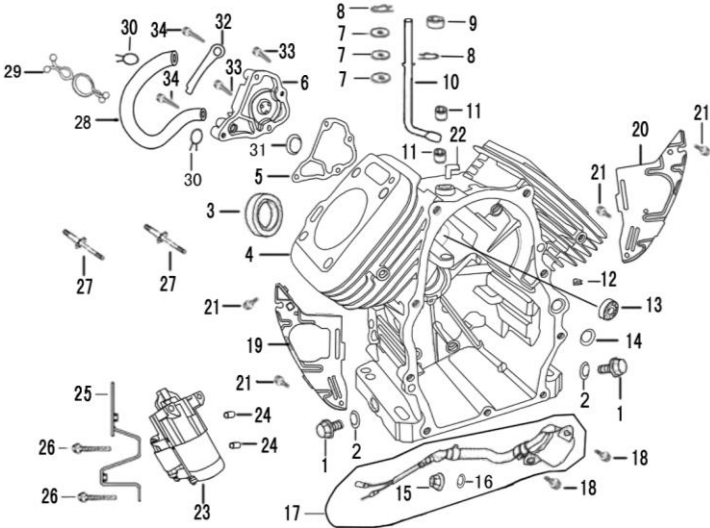


序号 S/N	零 部 件 代 号 Part No.	零 部 件 名 称	Description	数 量 Quantity	备 注 Remark
1	11212/2V77F	放油螺塞	Drain plug	2	
2	11213/2V77F	放油螺塞垫圈	Wahser, drain plug	2	
3	13180/2V77F	曲轴油封 38×58×8	Oil seal, crankshaft38×58×8	1	
4	11100/2V78F	曲轴箱组合	Crankcase	1	
5	12354/2V77F	迷宫盖板密封垫	Gasket, labyrinth gland	1	
6	12353/2V77F	迷宫盖板	Gland, labyrinth	1	
7	26329/2V77F	调速摆杆垫片	Washer	3	
8	26321/168F	调速摆杆锁夹	Split pin	2	
9	26390/182F	调速摆杆油封 8×14×5	Oil seal, regulating sway bar	1	
10	26311/2V77F	调速摆杆	Regulating sway bar	1	
11	GB/T12764	滚针轴承φ8×10×12	Roller bearing	2	
12	13142/2V77F	油道堵塞	Plug, oil passage	1	
13	GB/T279	轴承 6003	Bearing 6003	1	
14	11124/2V77F	O 型密封圈 φ 13×2. 5	O-ring	1	
15	GB/T6177.1	螺母 M10	Nut M10	1	
16	GB/T3452.1	O 型密封圈 13×1. 4	O-ring	1	

17	37810/2V77F	机油传感器	Oil sensor	1	
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E-1 曲轴箱总成 CRANKCASE ASSY

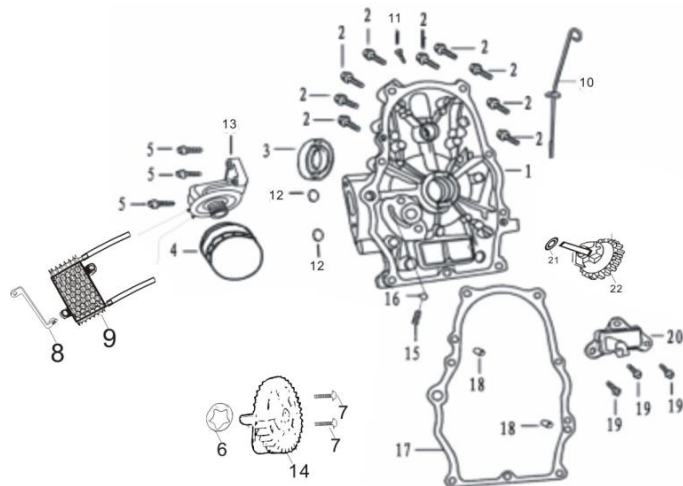


序号 S/N	零 部 件 代 号 Part No.	零 部 件 名 称	Description	数 量 Quantity	备 注 Remark
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18	GB/T16674.1	螺栓 M6×16	Bolt M6×16	2	
19	19821/2V77F	曲轴箱侧板 I	Slide plate, crankcaseI	1	
20	19825/2V77F	曲轴箱侧板 II	Slide plate, crankcaseII	1	
21	GB/T16674.1	螺栓 M6×12	Bolt M6×12	4	
22	20150/2V77F	废气嘴组合	Nipple, exhaust	1	
23	34700/2V77F	起动电机总成	Motor, starting	1	
24	34713/2V77F	起动电机定位销 $\phi 10 \times 12$	Dowel pin, Motor, starting	2	
25	34750/2V77F	起动电机连接架组合	Connecting member set, starting motor	1	
26	28652/2V77F	起动电机螺栓 M8×110	Bolt M8×110	2	
27	34911/2V77F	点火线圈双头螺栓	Stud	2	
28	20152/2V77F	废气管	Pipe, exhaust	1	
29	20130/2V77F	废气管管夹组合	Clamp set, exhaust pipe	1	
30	20154/2V77F	废气管管夹	Clamp, exhaust pipe	2	
31	15453/2V77F	阀片	Valve piece	1	
32	32213/2V77F	压线板		1	
33	GB/T16674.1	螺栓 M6×16	Bolt M6×16	2	
34	GB/T16674.1	螺栓 M6×30	Bolt M6×30	2	

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E-2 曲轴箱盖组件 CRANKCASE COVER ASSY

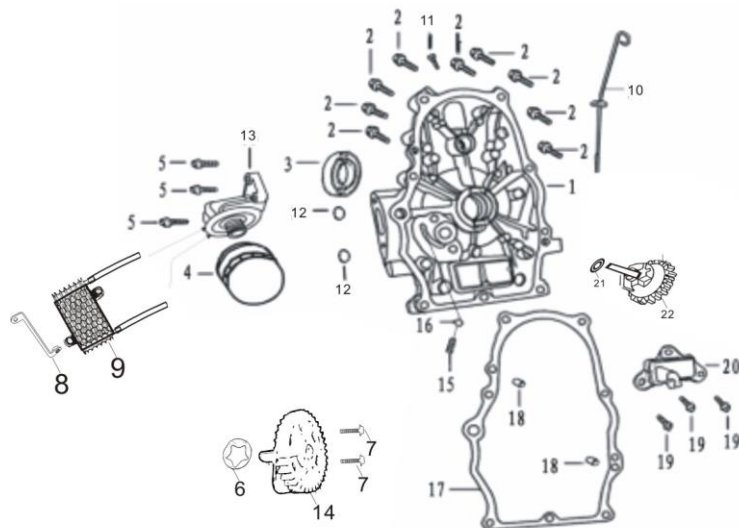


序号 S/N	零部件代号 Part No.	零部件名称	Description	数量 Quantity	备注 Remark
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1	11311/2V77F	曲轴箱盖	Crankcase cover	1	
2	12256/1P64FV	螺栓 M8×50	Bolt M8×50	9	
3	13180/2V77F	曲轴油封 38×58×8	Oil seal, crankshaft	1	
4	15410/2V77F	机油滤清器总成	Oil filter Assy	1	
5	GB/T16674.1	螺栓 M6×25	Bolt M6×25	3	
6	15115/2V77F	机油泵外转子	Rotor, outer, oil pump	1	
7	GB/T70.1	螺钉 M6×16	Screw M6×16	2	
8		冷凝器安装支架		1	
9	19630/2V78F	冷凝器组件		1	
10	15610/2V77F	机油尺组件	Dipstick with seal	1	
11	11113/2V77F	油孔螺塞	Plug	1	
12	15442/2V77F	O 型密封圈 $\phi 13\times 2$	O-ring $\phi 13\times 2$	2	
13	15412/2V78F	机油滤清器座		1	
14	15100/2V77F	机油泵总成	Oil pump Assy	1	
15	15168/2V77F	弹簧	Spring	1	
16	GB/T308	(泻油) 钢球 S $\phi 9.5$	Ball S $\phi 9.5$	1	
17	11119/2V77F	曲轴箱垫片	Gasket, crankcase	1	

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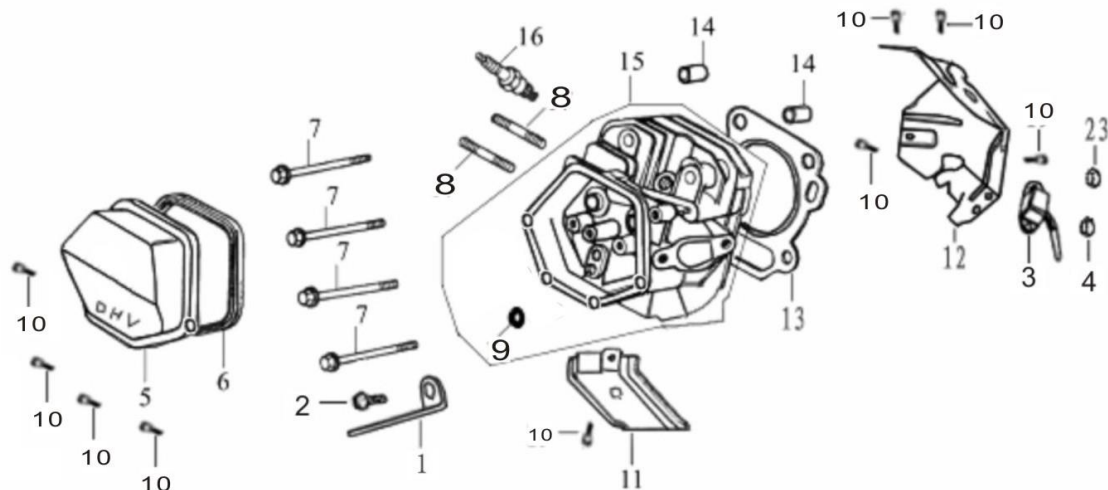
E-2 曲轴箱盖组件 CRANKCASE COVER ASSY



序号 S/N	零 部 件 代 号 Part No.	零 部 件 名 称	Description	数 量 Quantity	备 注 Remark
18	11118/2V77F	定位销	Set pin	2	
19	GB/T5789	螺栓 M6×16	Bolt M6×16	3	
20	15450/2V77F	机油滤网组合	Gauze set	1	
21	25165/173F	调速从动齿轮垫片	Washer, driven gear	1	
22	25120/2V77F	调速从动齿轮组件	Driven gear, regulator assy	1	

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E-3 气缸头 气缸头盖总成 I CYLINDER HEAD & CYLINDER HEAD COVER ASSY I

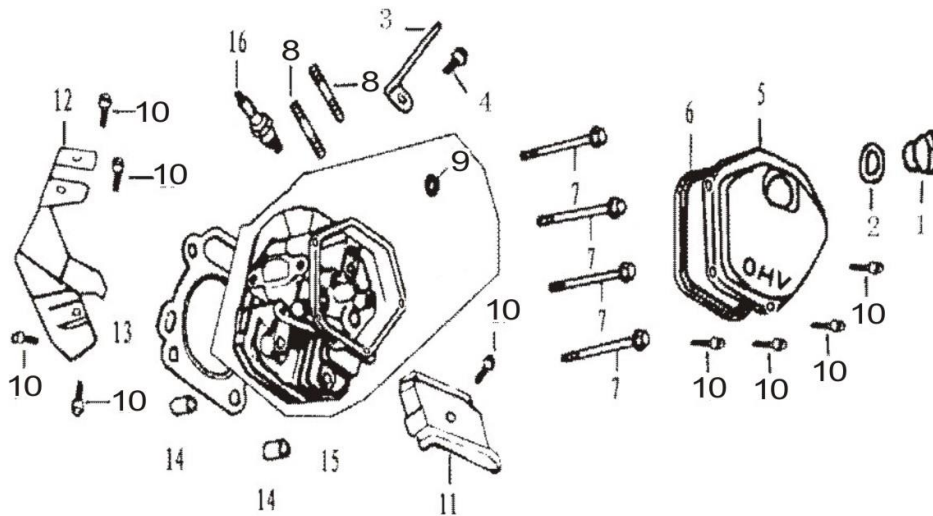


序号 S/N	零 部 件 代 号 Part No.	零 部 件 名 称	Description	数 量 Quantity	备 注 Remark
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1	41113/2V77F	吊环支架		1	
2	GB/T16674.1	螺栓 M8×16	Bolt M8×16	1	
3	37850/2V77F	单向导通器		1	
4	GB/T6177.1	螺母 M6	Nut M6	2	
5	12310/2V77F	气缸头盖 I	Cylinder head cover AssyI	1	
6	12312/2V77F	气缸头盖密封圈	Gasket, cylinder head cover	1	
7	12256/173F	气缸头螺栓	Bolt	4	
8	12253/2V77F	排气口双头螺栓	Stud	2	
9	14730/173F	挡油罩	Seal	1	
10	GB/T16674.1	螺栓 M6×12	Bolt M6×12	9	
11	19711/2V77F	导风罩	Deflector	1	
12	19721/2V77F	下导风罩 I	Lead wind coverI	1	
13	12220/2V77F	气缸头密封垫	Gasket, cylinder head	1	
14	12218/2V77F	气缸头定位销 $\phi 12 \times 16$	Set pin	2	
15	12210	气缸头组合 I	Cylinder head AssyI	1	
16	34200/168F	火花塞 F6TC	Spark plug F6TC	1	

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E-4 气缸头 气缸头盖总成 II CYLINDER HEAD & CYLINDER HEAD COVER ASSY II

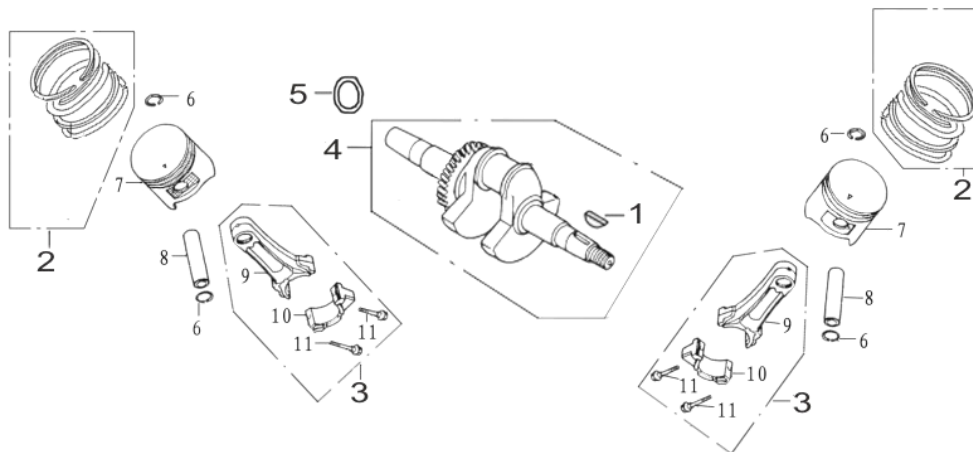


序号 S/N	零部件代号 Part No.	零部件名称	Description	数量 Quantity	备注 Remark
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1	15651/2V77F	机油塞	Oil plug	1	
2	15652/2V77F	机油塞密封圈	Seal	1	
3	41113/2V77F	吊环支架		1	
4	GB/T16674.1	螺栓 M8×16	Bolt M8×16	1	
5	12336/2V77F	气缸头盖 II	Cylinder head cover AssyII	1	
6	12312/173F	气缸头盖密封圈	Gasket, cylinder head cover	1	
7	12256/173F	气缸头螺栓	Bolt	4	
8	12253/2V77F	排气口双头螺栓	Stud	2	
9	14730/173F	挡油罩	Seal	1	
10	GB/T16674.1	螺栓 M6×12	Bolt M6×12	10	
11	19711/2V77F	导风罩	Deflector	1	
12	19723/2V77F	下导风罩 II	Lead wind coverII	1	
13	12220/2V77F	气缸头密封垫	Gasket, cylinder head	1	
14	12218/2V77F	气缸头定位销 $\phi 12 \times 16$	Set pin	2	
15	12230	气缸头组合 II	Cylinder head AssyII	1	
16	34200/173F	火花塞 F6TC	Spark plug F6TC	1	

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E-5 曲轴 活塞连杆总成 CRANKSHAFT, PISTON, CONNECTING

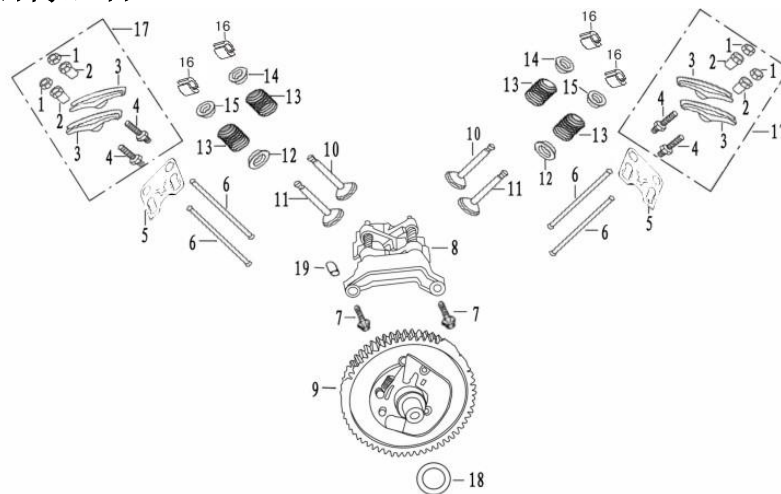


序号 S/N	零部件代号 Part No.	零部件名称	Description	数量 Quantity	备注 Remark
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1	13118/173F	半圆键	Wood ruff key	1	
2	13300/2V78F	活塞环组合	Piston ring set	2	
3	13130	连杆组合	Connecting rod assy	2	
4	13110	曲轴组合	Crankshaft assy	1	
5	13119/2V77F	曲轴调整垫片	Adjusting washer	1	
6	13222/173F	活塞销挡圈	Piston pin circlip	4	
7	13211	活塞	Piston	2	
8	13221/2V77F	活塞销	Piston pin	2	
9	13131	连杆	Connecting rod	2	
10	13132/2V77F	连杆盖	Connecting rod cover	2	
11	13133/2V77F	连杆螺栓	Bolt	4	

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E-6 凸轮轴装配组合 气门摇臂组合 COMBINATION OF CAM SHAFT & VALVE ROCKER

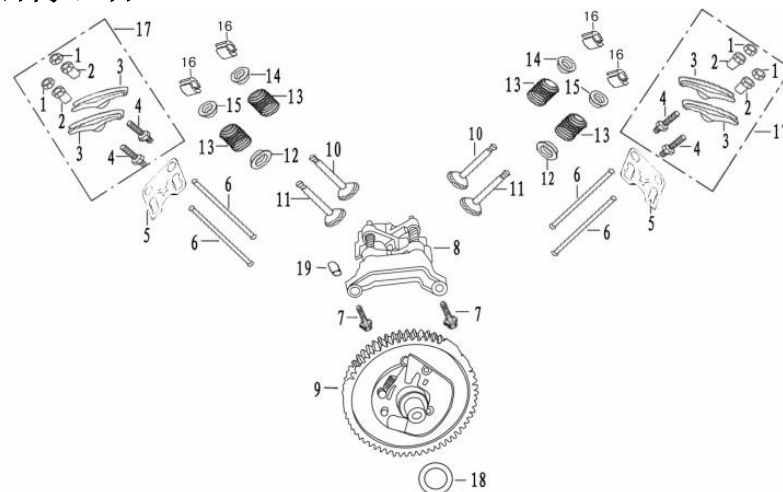


序号 S/N	零 部 件 代 号 Part No.	零 部 件 名 称	Description	数 量 Quantity	备 注 Remark
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1	14416/173F	气门间隙调节螺母	Lock nut	4	
2	14413/173F	摇臂轴座销	Sleeve	4	
3	14411/173F	气门摇臂	Valve rocker	4	
4	14415/173F	气门间隙调节螺栓	Adjusting bolt for valve gap	4	
5	14261/173F	推杆导架	Pusher guide	2	
6	14250/2V77F	推杆组合	Pusher	4	
7	GB/T16674.1	螺栓 M6×20	Bolt M6×20	2	
8	14450/2V77F	下摇臂装配组合	Rocker arm Assy,lower	1	
9	14100/2V77F	凸轮轴装配组合	Camshaft assy	1	
10	14711/182F	进气门	Intake valve	2	
11	14721/182F	排气门	Exhaust valve	2	
12	14753/173F	排气门弹簧下座	Spring retainer, exhaust valve	2	
13	14755/173F	气门弹簧	Valve spring	4	
14	14757/173F	排气门弹簧座	Spring seat, exhaust valve	2	
15	14751/173F	进气门弹簧座	Spring seat, intake valve	2	
16	14418/182F	气门锁夹	Valve lock clamp	8	
17	14410/173F	气门摇臂装配组合	Valve rocker assy	2	

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E-6 凸轮轴装配组合 气门摇臂组合 COMBINATION OF CAM SHAFT & VALVE ROCKER

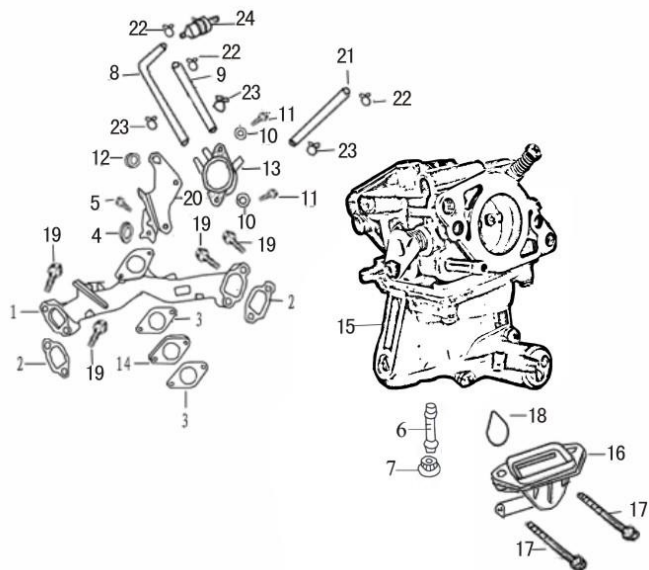


序号 S/N	零部件代号 Part No.	零部件名称	Description	数量 Quantity	备注 Remark
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18	14117/2V77F	凸轮轴调整垫片	Adjusting washer	1	
19	11118/173F	定位销 $\phi 8 \times 12$	Set pin $\phi 8 \times 12$	1	

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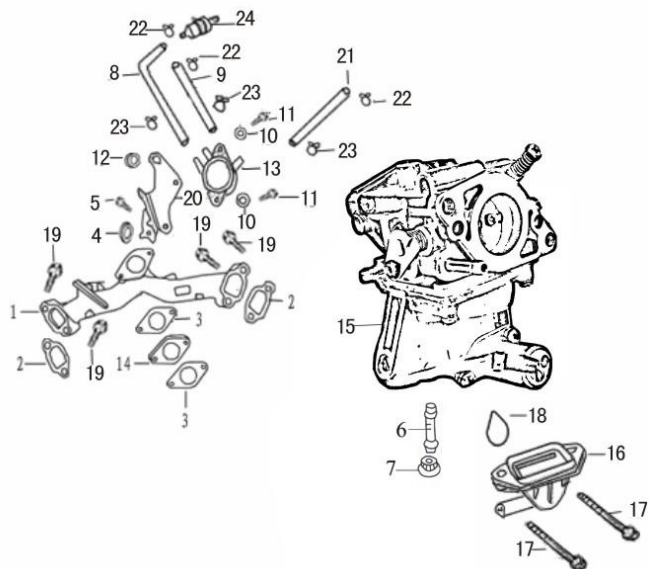
E-7 化油器总成 进气管总成 CARBURETOR ASSY & INLET PIPE ASSY



序号 S/N	零 部 件 代 号 Part No.	零 部 件 名 称	Description	数 量 Quantity	备 注 Remark
1	17311/2V77F	进气管	Inlet pipe	1	
2	12254/2V77F	进气口垫片	Inlet gasket	2	
3	16142/2V77F	化油器垫片	Carburetor gasket	2	
4	16738/2V77F	垫圈 II	WasherII	1	
5	GB/T16674.1	螺栓 M6×16	Bolt M6×16	1	
6	16251/2V78F	主喷油管	Main nozzle	1	
7	16254/2V78F	主喷油嘴	Main jet	1	
8	16734/2V77F	汽油泵进油管	Inlet pipe, fuel pump	1	
9	16737/2V77F	汽油泵负压管	Vacuum pipe, fuel pump	1	
10	16733/2V77F	汽油泵垫片	Washer, fuel pump	2	
11	GB/T16674.1	螺栓 M6×12	Screw M6×12	2	
12	16732/2V77F	垫圈 I	WasherI	1	
13	16700/2V77F	汽油泵总成	Fuel pump Assy	1	
14	16141/2V77F	化油器接块	Connecting block	1	
15	16100/2V78F	化油器总成	Carburetor Assy	1	

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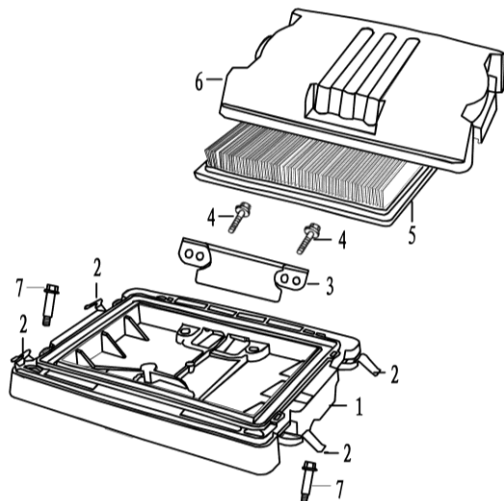
E-7 化油器总成 进气管总成 CARBURETOR ASSY & INLET PIPE ASSY



序号 S/N	零 部 件 代 号 Part No.	零 部 件 名 称	Description	数 量 Quantity	备 注 Remark
16	17190	空滤器安装支架组合	Bracket, air cleaner	1	
17	16143/2V77F	化油器螺栓 M6×120	Bolt M6×120	2	
18	17332/2V77F	进气管密封圈	gasket, inlet pipe	1	
19	GB/T16674.1	螺栓 M8×50	Bolt M8×50	4	
20	16731/2V77F	汽油泵支撑板		1	
21	16735/2V77F	汽油泵出油管	Outlet pipe, fuel pump	1	
22	16936/2V77F	油管夹 I	Clamp, pipeI	3	
23	16937/2V77F	油管夹 II	Clamp, pipeII	3	
24	16870/1P64FV-C	燃油过滤器组件			
25					
26					
27					
28					
29					
30					

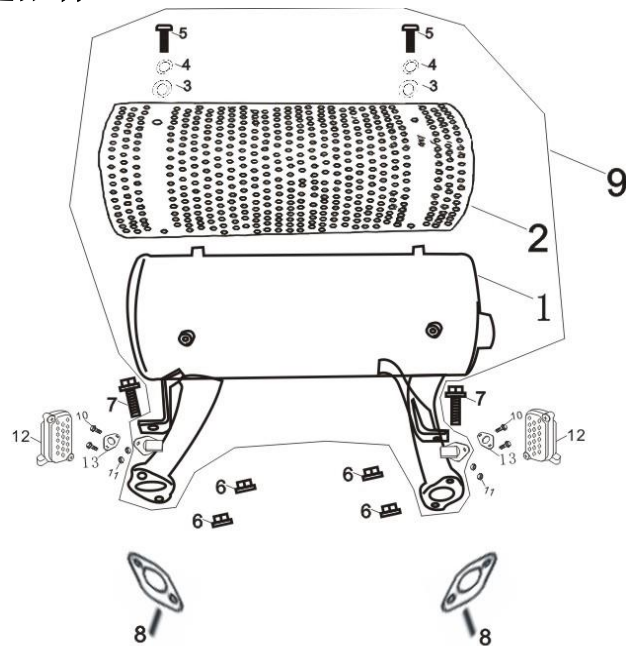
--11--

E-8 空气滤清器总成 AIR CLEANER ASSY



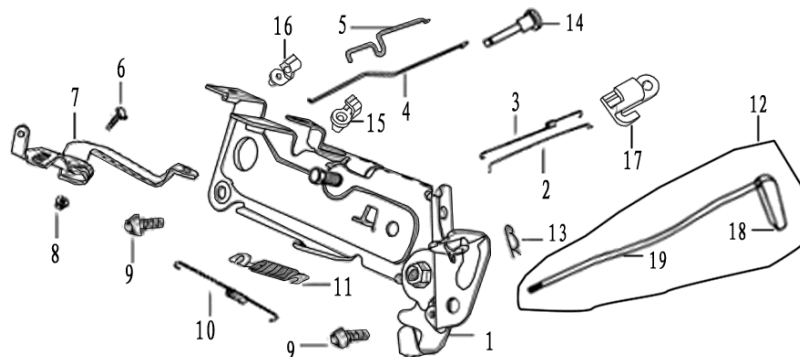
序 号 Ref.No.	零 部 件 代 号 Part No	零 部 件 名 称	Description	数 量 Quantity	备 注 Remark
1	17131/2V77F	空滤器座	Air cleaner housing	1	
2	17150/2V77F	空滤器卡箍	Clamp, air cleaner	4	
3	17134/2V77F	空滤器通风盖板		1	
4	GB/T16674.1	螺栓 M6×25	Bolt M6×25	2	
5	17130/2V77F	滤芯组件	Filter element	1	
6	17111/2V77F	空滤器盖	Air cleaner cover	1	
7	17151/2V77F	空滤器螺栓	Bolt, air cleaner	2	

E-9 消声器组件 MUFFLER (选配件)



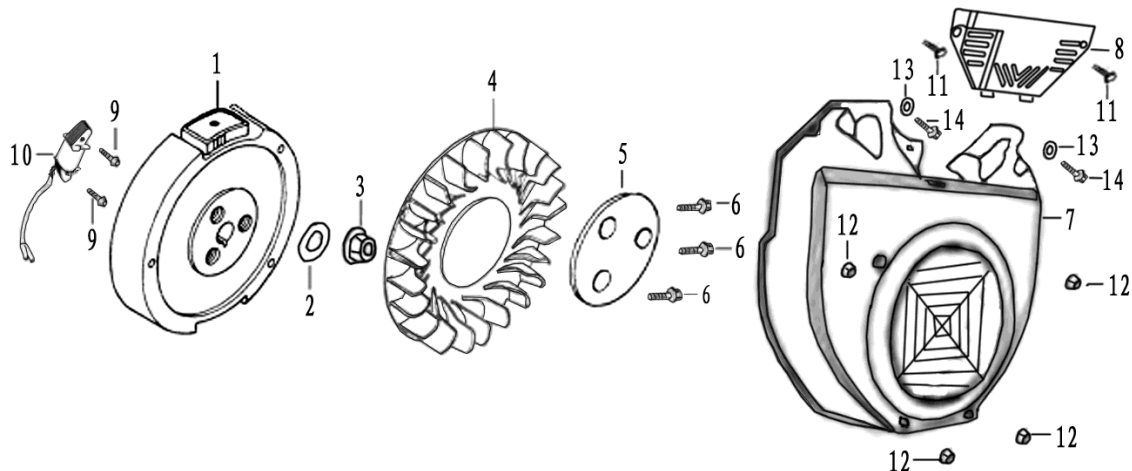
序号 Ref.No.	零 部 件 代 号 Part No	零 部 件 名 称	Description	数 量 Quantity	备 注 Remark
1	18100	消声器组合		1	
2	18130	消声器护罩		1	
3	GB/T93	垫圈 5	Exhaust pipe gasket	4	
4	GB/T95	垫圈 5	Exhaust pipe	4	
5	GB/T822	螺钉 5x8		4	
6	GB/T6170	螺母 M8	Nut M8	4	
7	GB/T16674.1	螺栓 M8×16		2	
8	12255/2V77F	排气口垫片	Screw M8×16	2	
9	18000/2V77F	消声器总成		1	
10	GB/T16674.1	螺栓 M6x20		4	
11	GB/T6170	螺母 M6		4	
12	18170/168F	补气阀		2	
13	18172/168F	补气阀密封垫		2	

E-10 调速控制系统 REGULATING CONTROL SYSTEM



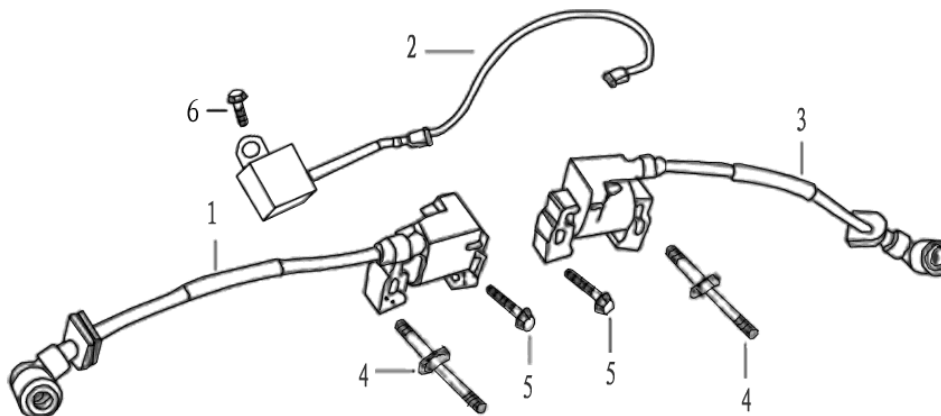
序号 Ref.No.	零部件代号 Part No	零部件名称	Description	数量 Quantity	备注 Remark
1	26420/2V77F	调速支撑板组件	Regulating board	1	
2	26341/2V77F	调速拉杆	Pulling rod	1	
3	26363/2V77F	复位弹簧	Back spring	1	
4	26336/2V77F	阻风门拉杆 I	Choke linkI	1	
5	26338/2V77F	阻风门拉杆 II	Choke linkII	1	
6	26362/2V77F	调速臂紧固螺栓	Lock bolt	1	
7	26331/2V77F	调速臂	Regulating arm	1	
8	GB/T6177.1	螺母 M6	Nut M6	1	
9	GB/T16674.1	螺栓 M8×16	Bolt M8×16	2	
10	26415/2V77F	调速弹簧	Regulating spring	1	
11	26364/2V77F	微调速弹簧	Fine regulating spring	1	
12	26430/2V77F	手柄组合		1	
13	26321/168F	调速摆杆锁夹	Clamp, regulating sway bar	1	
14	16148/2V77F	阻风门开关	Switch, choke	1	
15	26335/2V77F	阻风门拉杆锁夹 II	Clamp, Choke linkII	1	
16	26334/2V77F	阻风门拉杆锁夹 I	Clamp, Choke linkI	1	
17	26342/2V77F	调速拉杆锁夹	Clamp, pulling rod	1	
18	26412/2V77F	手柄		1	
19	26413/2V77F	支架		1	

E-11 飞轮部件 FLYWHEEL



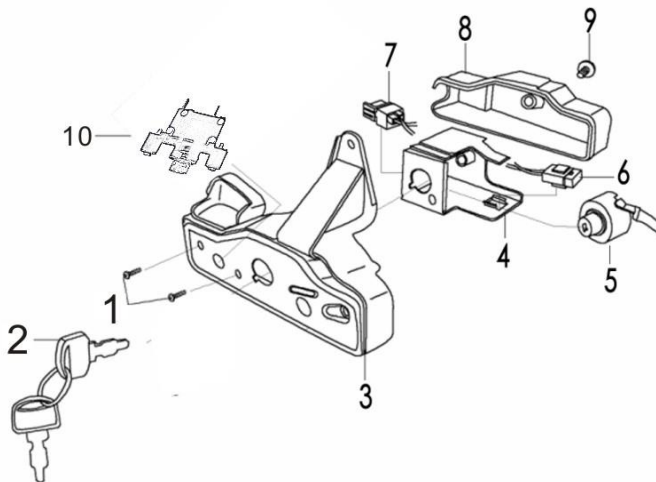
序号 Ref.No.	零部件代号 Part No	零部件名称	Description	数量 Quantity	备注 Remark
1	27500/2V77F	飞轮组件	Flywheel	1	
2	27519/2V77F	飞轮垫片	Washer, flywheel	1	
3	27515/2V77F	飞轮螺母 M20×2	Nut M20×2	1	
4	19722/2V77F	飞轮风扇	Flywheel fan	1	
5	19724/2V77F	飞轮风扇压板		1	
6	GB/T16674.1	螺栓 M8×16	Bolt M8×16	3	
7	19710/2V77F	风扇罩组件	Fan hood assy	1	
8	19714/2V77F	挡风板	Wind plate	1	
9	GB/T16674.1	螺栓 M6×30	Bolt M6×30	2	
10	31250/2V77F	充电定子组件		1	
11	GB/T5282	自攻螺钉 st4.2×19	Screw st4.2×19	2	
12	GB/T6177.1	螺母 M6	Nut M6	4	
13	16733/2V77F	汽油泵垫片		2	
14	GB/T16674.1	螺栓 M6×16	Bolt M6×16	2	

E-12 点火线圈组件 IGNITION COIL



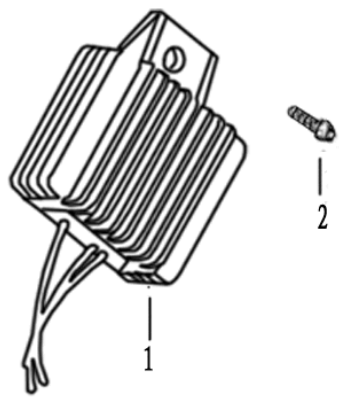
序号 Ref.No.	零部件代号 Part No	零部件名称	Description	数量 Quantity	备注 Remark
1	34500/2V77F	点火线圈组件 I	Ignition coil assyI	1	
2	34400/2V77F	熄火单向器		1	
3	34800/2V77F	点火线圈组件 II	Ignition coil assyII	1	
4	34911/2V77F	点火线圈双头螺栓	Stud	2	
5	GB/T16674.1	螺栓 M6×25	Bolt M6×25	2	
6	GB/T16674.1	螺栓 M6×12	Bolt M6×12	1	

E-13 起动控制盒总成（选用件）



序号 Ref.No.	零部件代号 Part No	零部件名称	Description	数量 Quantity	备注 Remark
1	GB/T 818	十字半圆头螺钉 M3×12	Bolt M3×12	2	
2	35411/2V77F	钥匙	Key	1	
3	27386/2V77F	控制盒前盖	Control front cover	1	
4	27387/2V77F	控制盒内支撑架	Fixed mount	1	
5	35411/2V77F	启动钥匙开关	Key switch	1	
6	35240/2V77F	保险	Safety	1	
7	31112/2V77F	二极管		1	
8	35341/2V77F	控制盒后盖	Control rear cover	1	
9	35345/2V77F	后盖连接螺栓	Attachment bolt	1	
10	28410/2V77F	线路保护器组合		1	

E-14 整流器（未购买起动控制盒时选用）



序号 Ref.No.	零部件代号 Part No	零部件名称	Description	数量 Quantity	备注 Remark
1	35412/2V77F	整流器		1	
2	GB/T 16674.1	螺栓 M6×12	Bolt M6×12	1	

